

SOUTH PRODUCTION NOTES

Aug 22, 2015
Saturday Shift notes

BASF EMPLOYEES

269 Last Recordable

203 Last Lost Time

Freight Elevator in 31 is temporarily repaired. Please see instructions before using.

#1 MED / AI 3952:

Continue

#1 RC / AI 3952:

Continue. Cleaned out side door on feed end and under drum (dust/fines discharge). Keep an eye on this and clean it out each shift.

#2 MED line / Cu 0860:

Batches using Lot 510 bags 16/17 of Cu 3818. Bags 14 and 18 were brought to the powder room and the last batch started late on second shift. Finish early on midnight shift and stop.

#2 RC/ Cu 0860:

Calciner repairs (trunnion roller) completed. Restart when batches made on line #2.

#3 MED line /AI 3952 flush then D 0715 next:

Ran two AI 3952 batches Thursday (first dried bag set aside as it was too dry). Still need to run two more through but waiting on ammonia valve repair on liquid weigh tank (work order written). Batches are to be labeled Line 3 batch 1, 2, 3, 4. **Sample the end of each batch.** When all four done, D 0715 will be next. Need MOD and instructions on when to start up, or if any additional cleaning will be needed after running the 3952 batches (Bodmann).

#3 RC / D-1702:

Calciner was reversed on 2nd shift Monday. Still needs to be cleaned. Use several drums of Al Oxide sand when flushing calciner (sand is in pole barn).

#4 RC / D-0222 next

Another round of temperature “shocking” has started late on second shift Thursday. There is a ring of material adhered to the drum about 8’ in from the feed end. Will shock calciner to try to break this loose before starting D 0222

feed. Screener needs assembled as well (2 mesh screens ordered). Blow downs verified repaired.

#5 RC / Cu 3818:

Temps down, Maintenance has removed the thermocouple from the calciner, knockers were removed.....contractors rotolock repairs are complete.

Items remaining: need thermowell cover plate on end of calciner replaced; replace discharge end vac-u-max filter and wash down discharge end piping; open feed end vac-u-max recovery system (roton) and replace filters/clean lines. Do not lose re

#6 RC & Dryer / D 1756

Sly scrubber was started up successfully, after an adjustment on the blower motor guard. Calciner was lit on second shift and is coming up to temperature. We will need to do a walk through and start the feed when we reach temperature.

West Pfaudler / D-0222 done, cleaning

Will still need to acid wash the white weigh tank.

Lucas and Page working on prep items Thur, Fri and Sat. Possible Sunday night start up (making solution) then impregnations Monday day shift.

East Pfaudler/ D 1756:

Hold until #6 and sly issues resolved.

6 Tank:

Tank empty

7 Tank:

Cleaned and rinsed

National Dryer / D-0222.

Shirmer blasted belt, need to perform quick rinse and should be done.

PK Blender: Catoxid next

Catoxid batches can start up anytime. Puralox is located either in warehouse or rail shed. We will need to put the cardboard around the bags off of the PK before moving them.

Abbe Blender: D 5206 is next

Tagged out of service until gate is repaired. Will also need to walk through piping and other inspections with Lucas soon, as D 5206 will be coming in a few weeks

Need to install a new HF Pump soon. WOW

Tower 3 / E 474:

Unloaded, down until next E 474 load arrives from Erie. May be several days.

Tower 6 / Cu 0860:

Restarting late on afternoon shift.

North Screener / Cu 0860:

Screener scale was repaired late on day shift. Continue on.

South Screener / E 474:

Screener changeover completed on second shift. Hold until we can get the correct connection for the D.I. unit. (Hoses missing).

#2662 (west) Pill Machine / AI-3915:

Replacing inserts. Continue running when finished.

#2664 (east) Pill Machine / AI-3915:

Continue.

TK #2 / V 2010:

Done.

TK #4 / 2508 next:

Continue loading and unloading. Mill what we are able to mill between catch ups.

Harrop Kiln / AI 3920:

Loading and Unloading.

Building 27 Belt Filter / 5020:

Continue as we have manpower.

WEEKEND PRIORITIES:

- 1) #6RC/East Pfaudler
- 2) Horne Tableting/Harrop Kiln
- 3) West Pfaudler
- 4) South Precip/Dry
- 5) #4 Tunnel Kiln/Ross Mixer
- 6) #2 RC North
- 7) #4 Calciner
- 8) #2 MED/#2RC
- 9) #3 MED/#3RC
- 10) #5 Calciner
- 11) #1 MED/#1RC
- 12) Reduction Towers